

Bamboo Resources for new usage in Japan

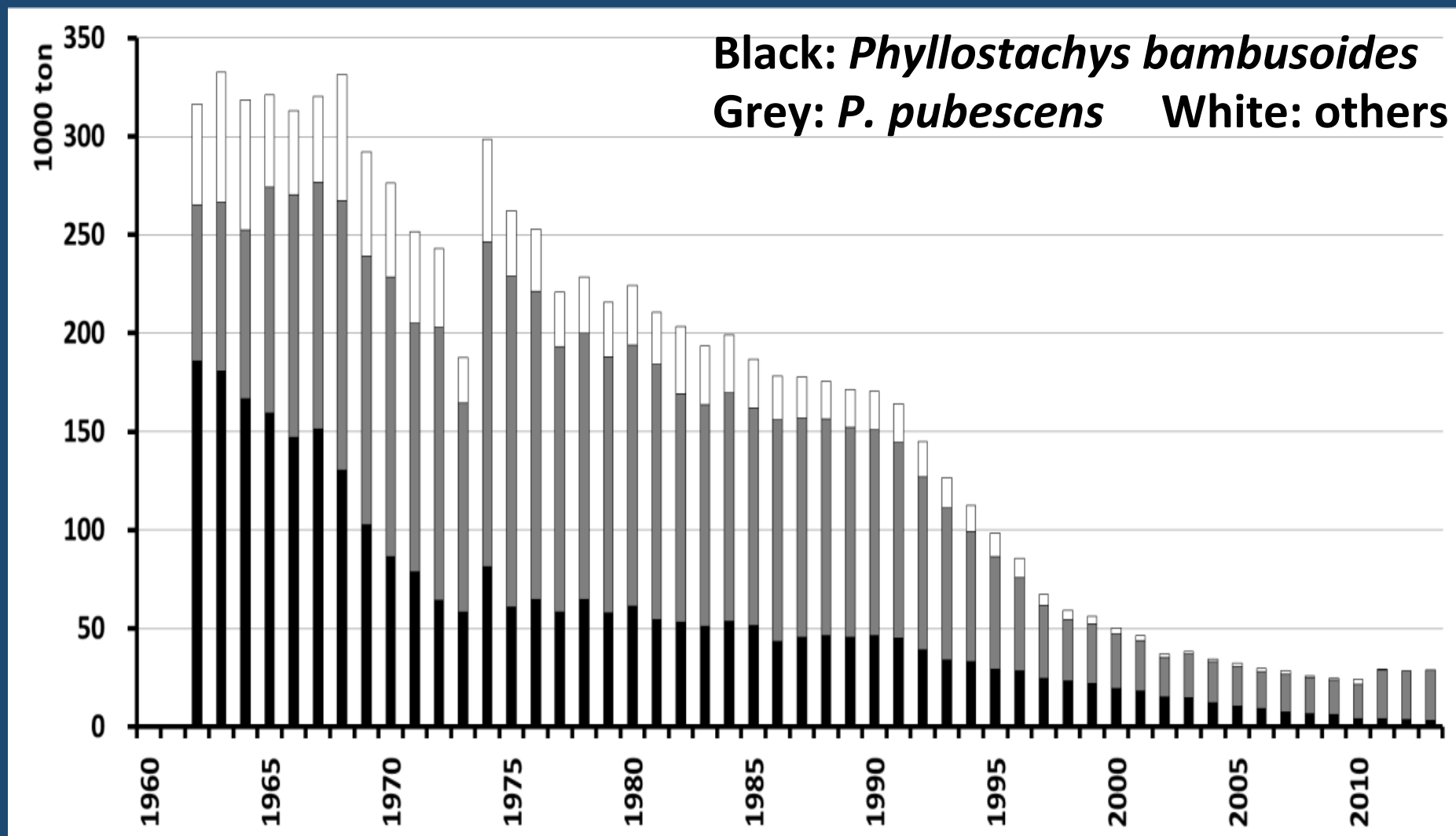


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Long history with bamboo in Japan

- Japanese has been continuing the good relationship with bamboo.
- This relationship produce a lot of **characteristic Japanese culture** like tea ceremony etc..
- However in these few decades Japanese relegate this relationship by the **change of lifestyle**.
- These change influenced to the bamboo forest management and production (**decrease of bamboo timber production, increase of abandoned bamboo forest area**).
- These change were accelerated by the increase of the **import of bamboo products**.
- On the other hand, abandoned bamboo forest **spread naturally** to the surrounding abandoned lands.

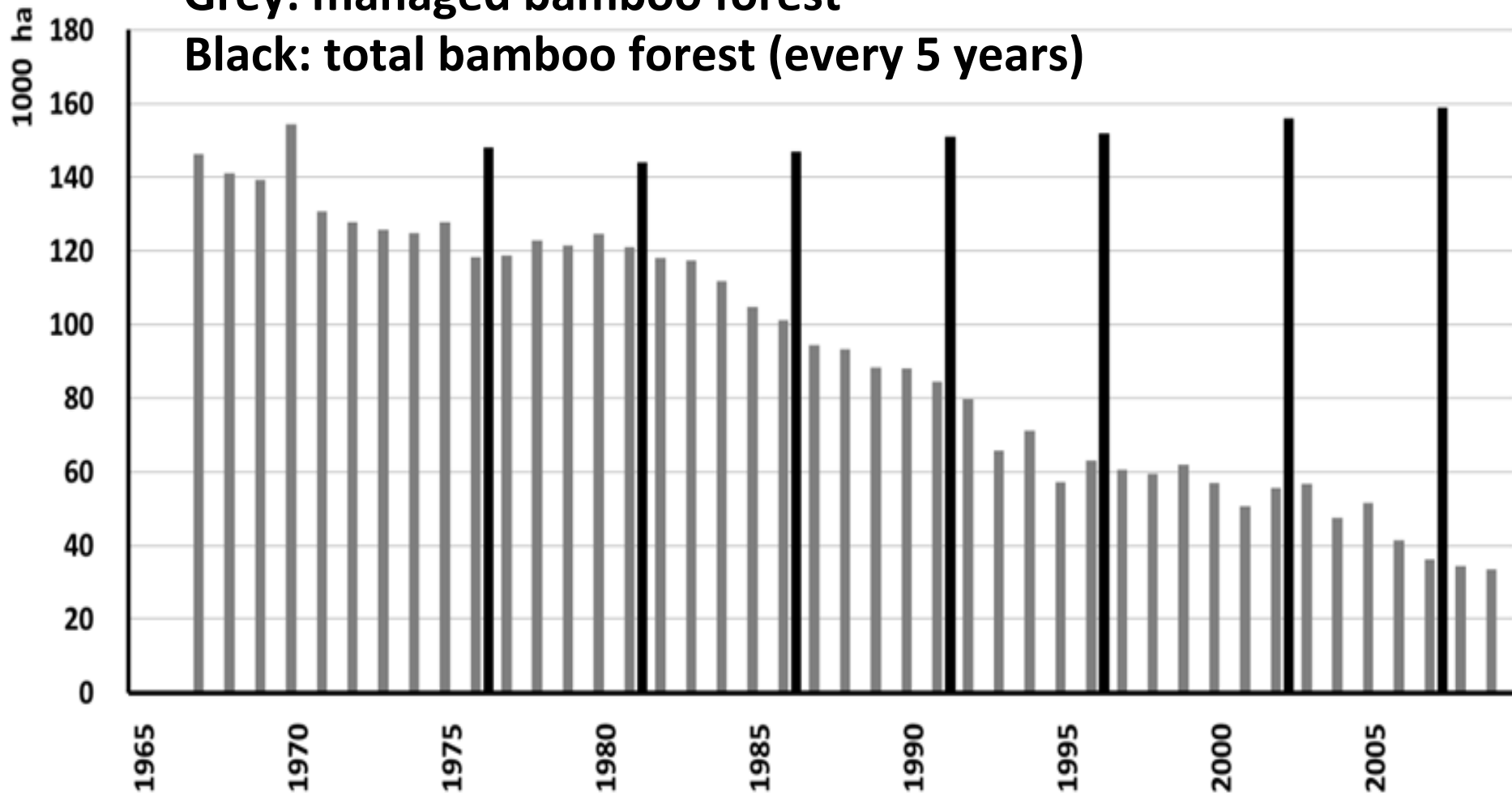


Statistical change of bamboo timber production in Japan (Japan Forestry Agency 2015)

Decrease between 1969 to 1973 occurred by the flowering of *P. bambusoides*.

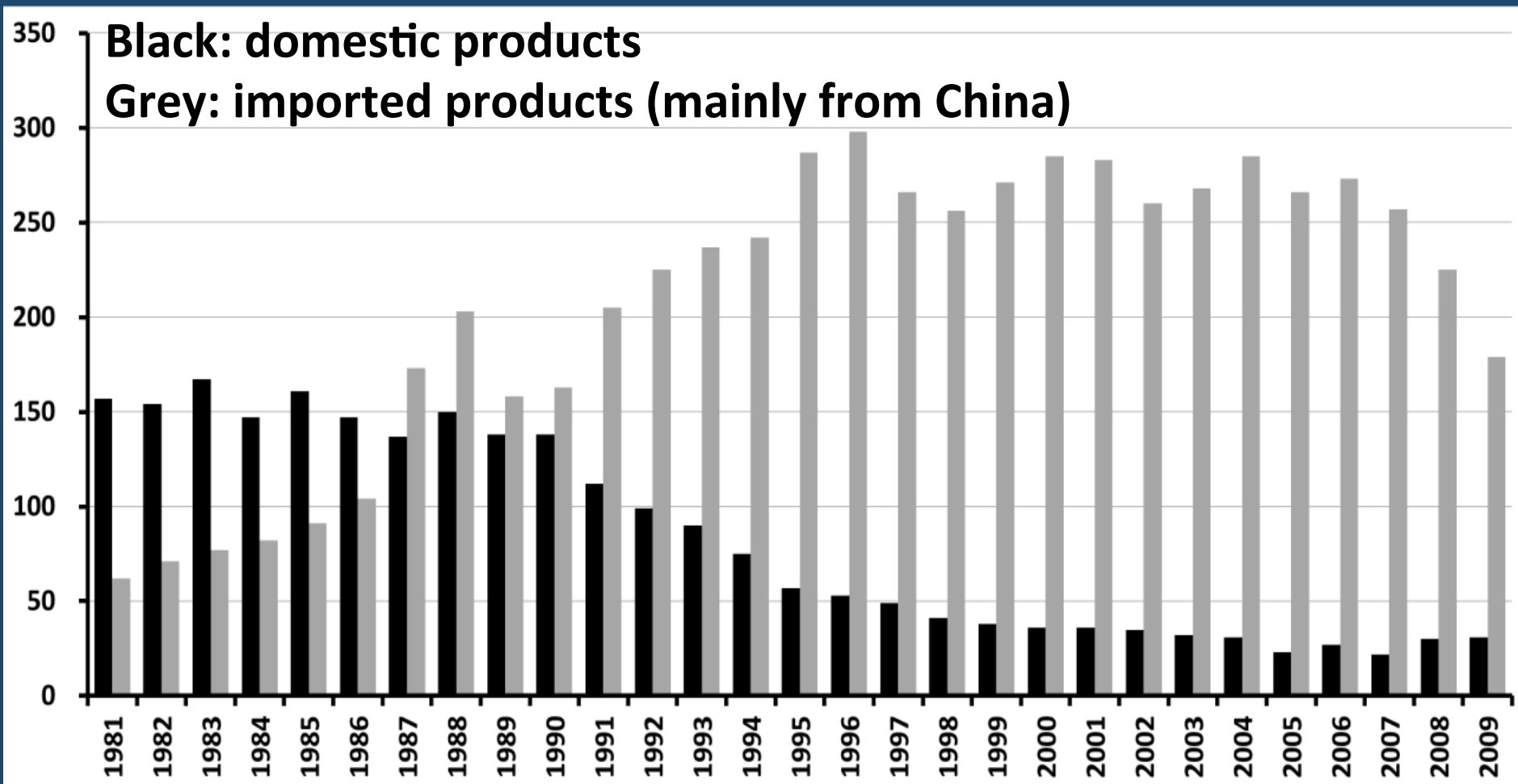
Grey: managed bamboo forest

Black: total bamboo forest (every 5 years)



Statistical change of bamboo forest area in Japan (Japan Forestry Agency 2015)

Managed bamboo forest is decreasing and
naturalized bamboo forest are increasing



Statistical change of bamboo shoot products in Japan (1,000 ton) (Japan Forestry Agency 2015)

During 1990's imported boiled bamboo shoot exceeded the domestic production and farmers lost the will to produce.

Well-managed bamboo forests in Kyoto, Japan (left: timber forest, right: bamboo shoot forest)





**Deterioration of
bamboo forest by the
loss of management**

Traditional usage of bamboo in Japan

- As a **sacred plant**
- As a materials for **primary industry**
- As a material for **woven products**
- As a materials for **traditional culture**
- As a materials for **musical instruments**
- As a materials for **traditional and daily application**
- As a materials for **food and wrapping**
- As a materials for **modern application**
- For the **horticultural usage**
etc.

Bamboo use as a sacred plant



Bamboo use for primary industries



Bamboo use for woven products



Bamboo use for traditional culture



Bamboo use for music and sacred entertainment



Bamboo use for daily application: Japanese houses



Bamboo use for daily application: High quality knitting needles using Moso bamboo



Bamboo shoot as Japanese food material



Bamboo leaf use for wrapping





*Phyllostachys
pubescens
var.
heterocycla*

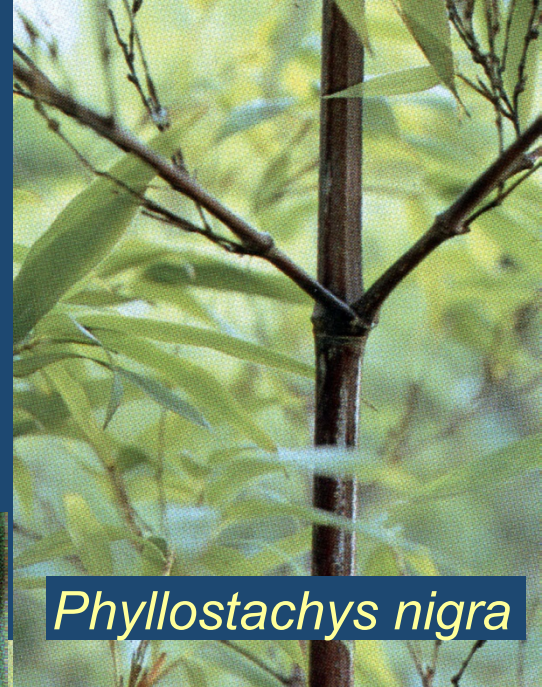
Bamboo horticultural species



*Phyllostachys bambusoides
var. castilloni-inversa*



*Phyllostachys pubescens
var. Nabeshimana*



Phyllostachys nigra



*Pseudosasa japonica
var. Tsutsumiana*

Bamboo garden in Kyoto



New trials to promote the use of bamboo resources

- Decline of traditional use of bamboo resources causes the **degradation of ecological value** of bamboo forest and **trials to find new usage** to reevaluate bamboo resource.
- At present a lot of people **not from the bamboo industries** are trying to find the new usage of bamboo resources and to restore the environment of Japan.
- However many industries **forget the first motivation** to recover the Japan's environment after the development of the techniques **because of the profitability**.

Six categories of bamboo usages as new material resources (1)

- **Timbers:**

Uses as laminated bamboo focusing on the effects of **antibacterial and deodorant activities** mainly by using the surface part of culm

- **Charcoal and vinegar:**

versatile materials like for soil improvement, deodorizer, healing materials, cosmetics, materials for audio equipment, desiccant etc. including industrial uses as charcoal powder

タケグリエイト 展
TAKE Create Hagi





Six categories of bamboo usages as new material resources (1)

Timbers:

Uses as laminated bamboo expecting the effects of antibacterial and deodorant activities by mainly using the part of culm surface

- **Charcoal and vinegar:**

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New speaker products using bamboo fiber, charcoal and plant opal from bamboo leaves by Panasonic



http://car.watch.impress.co.jp/docs/news/20140225_636884.html

Six categories of bamboo usages as new material resources (2)

- **Fibers:**

coarse level: road pavement chips, compost, etc.

fine level: paper & pulp, cloth, food materials,
reinforcement of industrial products etc.

nanoparticle level: bio-plastic, bio-glass etc.

- **Extracts:**

traditional uses as wrapping materials of leaves
& sheaths and bamboo leaves tea and alcohol

new uses as medicines, cosmetics etc. expecting
the antibacterial effects

Plant for bamboo fiber production in Japan



Shoes using bamboo and glass fibers

氷上防滑テスト (試験方法: JIS A-1454)

滑りにくい 0.7
0.6
0.5
0.4
0.3
0.2
0.1
滑りやすい 0

一般ゴム 竹スベラン

氷上を力強く歩く
ホッキョクグマが
スベラン開発のヒント

「スベラン」は氷の上を歩いても滑らない白熊をヒントに研究開発され、1985年に日本で初めて氷に刺さるガラス繊維の靴底として発売されました。

同志社大学との共同研究でさらに防滑力がアップ!

竹は軽くて丈夫、かつ成長が早い為、持続的再生可能な天然素材。その繊維は、もともと強度に優れた素材ですが、吸水性がある為、防滑効果を持続する事が困難であったので、耐水性と弾性を維持する特殊な処理を施し、バイオマス素材としてガラス繊維にプラスすることでスベランの防滑力をさらに向上させました。

同志社大学
繊維利用研究センター
藤村 透教授 (センター長)

冬、No.1 防滑

ガラス繊維 × 竹繊維 ダブルグリップ構造

GUARANTEED TO KEEP YOU DRY GORE-TEX

透湿防水力

【最強防滑: ガラス+竹】
冬、No.1 防滑
SUPERANT
最強防滑のヒミツは ダブルグリップ構造

天然スライク効果
拡大画像

ガラス

株式会社 ムーンスター <http://www.moonstar.co.jp/> お問い合わせ

MoonStar COMPANY

【最強防滑: ガラス+竹】
冬、No.1 防滑
SUPERANT
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Use of bamboo fibers for foods



Six categories of bamboo usages as new material resources (2)

- **Fibers:**

coarse level: road pavement chips, compost, etc.

fine level: paper & pulp, cloth, food,
reinforcement of industrial products etc.

nanoparticle level: bio-plastic bio-glass etc.

- **Extractions:**

Traditional uses as of leaves and sheaths for
wrapping materials & bamboo leaves for tea etc.

New uses as medicines, cosmetics etc. expecting
the **antibacterial effects**



**Use of bamboo extraction
aiming at antibacterial activity**

Six categories of bamboo usages as new material resources (3)

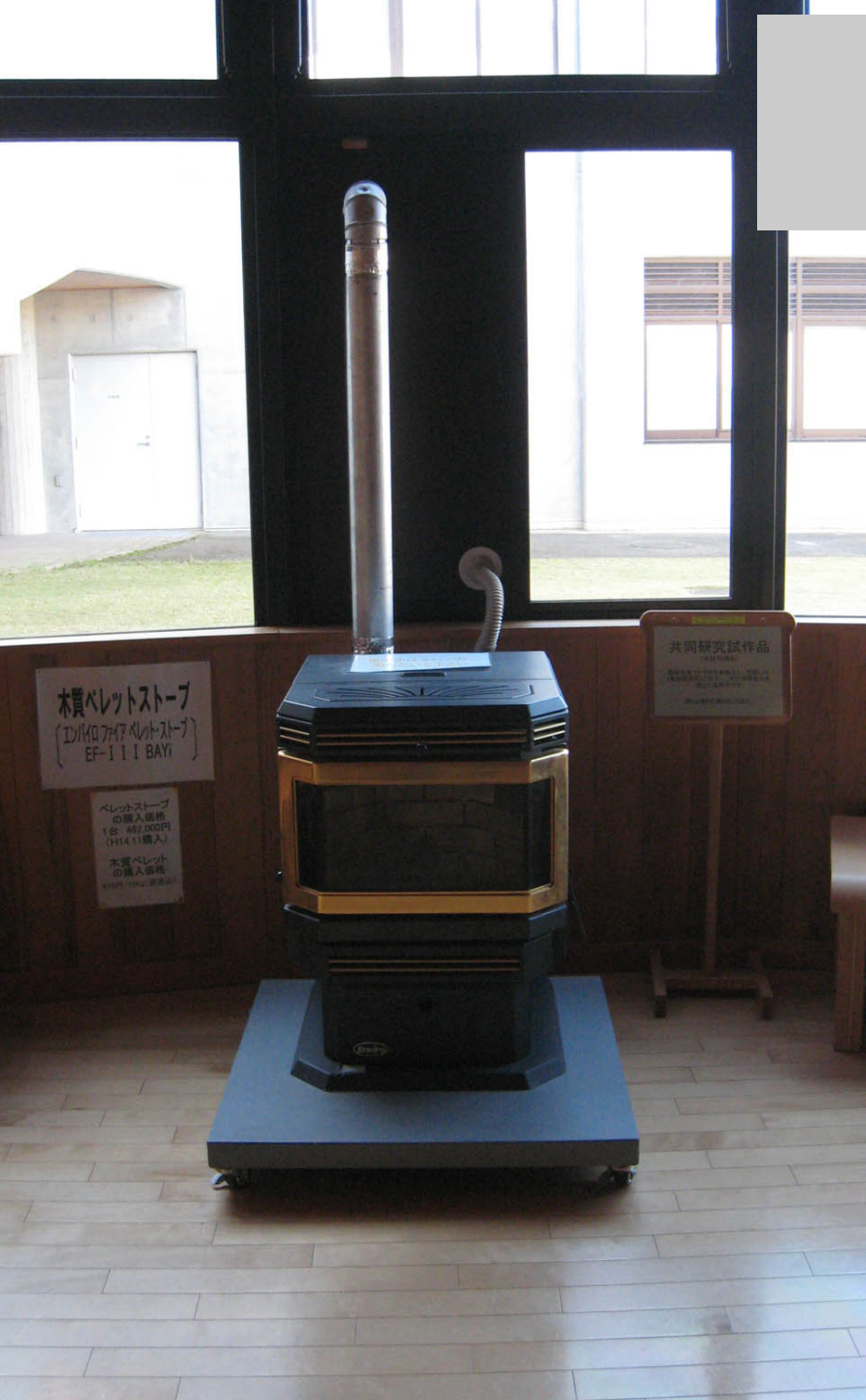
- **Energy:**

A lot of kind of trials are done like **charcoal** (popular products in Japan but **lack of domestic standard**), **pellet** (10% higher calorie than woody materials), **mixed burning of chips** in electric power plants, use for **bio-gas**, materials for **bio-ethanol** etc.

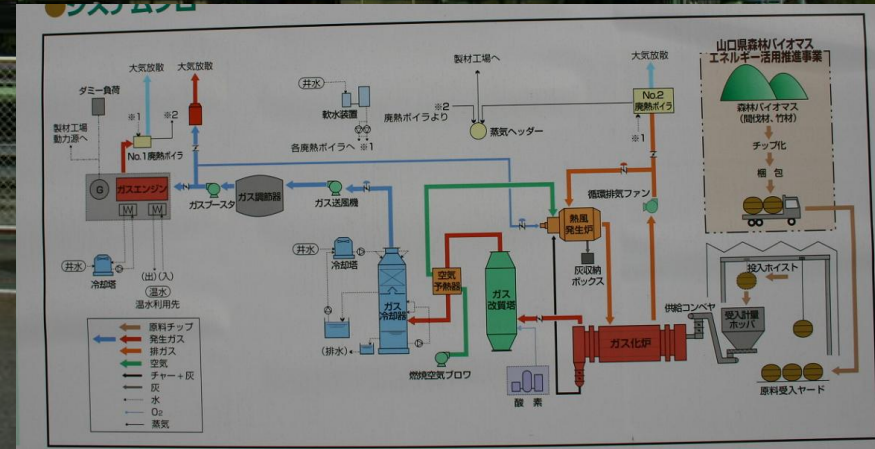
- **Environmental capital resources**

Bamboo is recognized as helping to maintain favorable environmental conditions and supporting specific biodiversity. Plans are in Japan to evaluate these properties toward environmental capital resumption in bamboo forest management.

Production and use of bamboo pellet



A close-up photograph showing a dense, tangled mass of dry, fibrous material. The fibers are primarily brown and grey, with some lighter, almost white, strands interspersed. The texture is highly irregular and porous, resembling a complex network of dried organic matter or a microbial mat. The lighting is somewhat uneven, highlighting the intricate details of the fibrous structure.



Machines developed to produce fine bamboo powder (nano scale)



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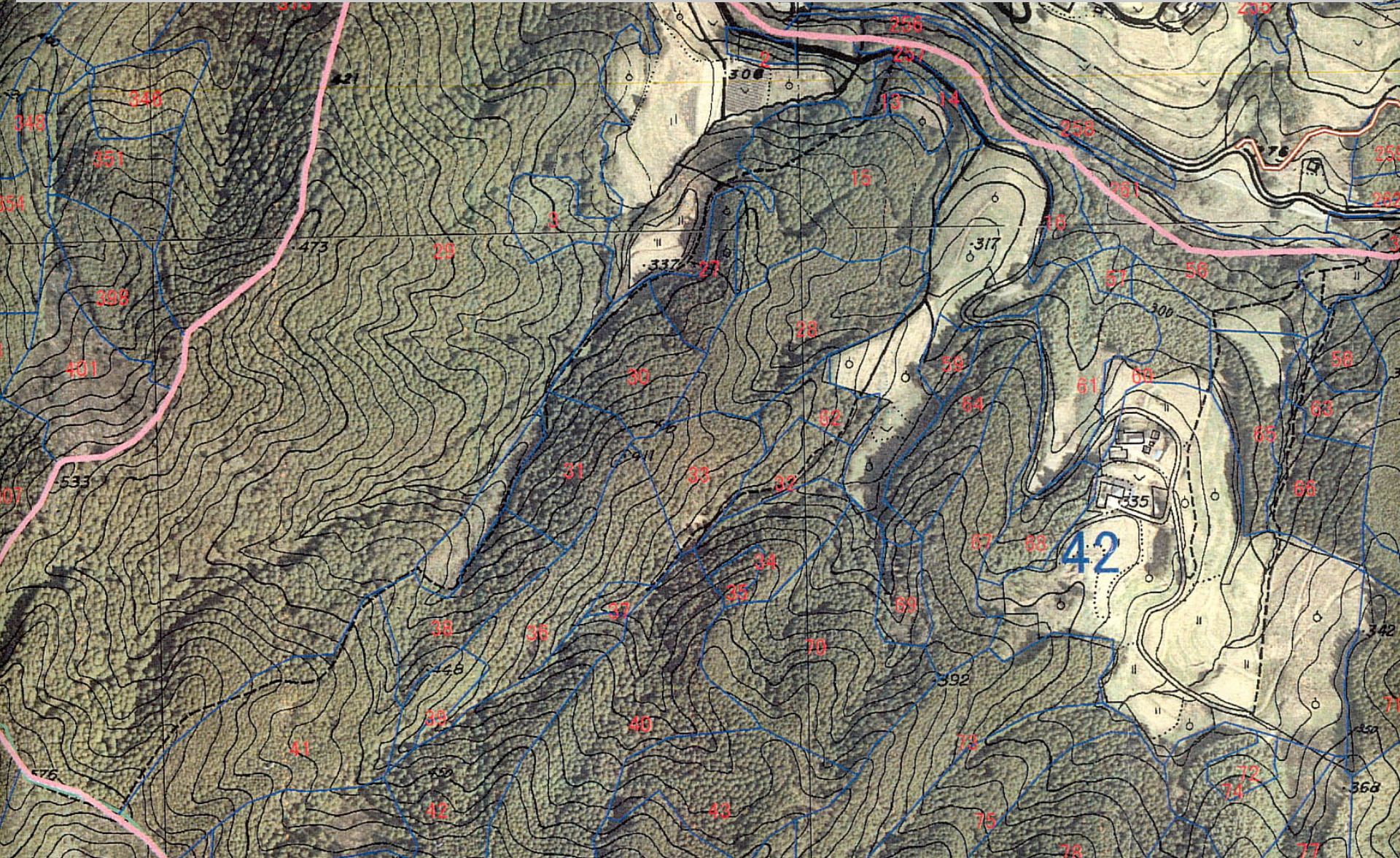
Dwarf bamboos as the indigenous species in Japan are used for the re-vegetation of developed sites



Efforts toward system development for new bamboo resources usage

- According to the encouragement of central government many local governments are trying to use bamboo as a new resource.
- As typical local government and private companies, there are some examples like
 - Mifune Town of Kumamoto pref. (bamboo registration system), Haruno Town of Kochi pref. (production of bamboo plywood), Miyazu of Kyoto pref. (trial to produce the bamboo ethanol), Chuetsu Pulp & Paper Co. (production of high-quality bamboo paper), etc..
- Central government also continue the effort to develop new harvesting machines and related methods based on research at the national research institute of forestry.

Construction of bamboo forest registration for effective bamboo resource uses in Mifune Town, Kumamoto, Japan



Grapple developed for effective bamboo culm harvest



Trials of Miyazu city

to require the profitability of farmers (1)

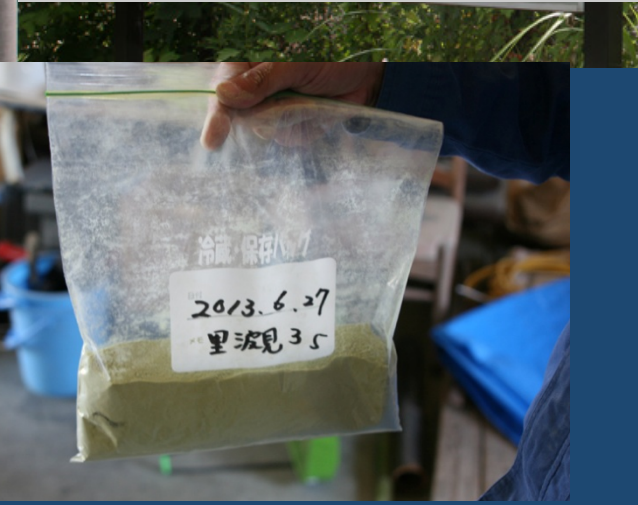
- The high cost of Japanese labor necessitates the development of **effective harvesting system** and the use of bamboo resources to manufacture products **with high added value**. Efforts to secure profitability are important in creating **high incomes of bamboo farmers**.
- Companies planning to use domestic bamboo resources as a material on a commercial basis seek to purchase the resource as cheaply as possible. As the current unit price of bamboo culm is **3 – 5 JPY (2.5 – 4.2 cents in USD) per kilogram, farmers earn around 60 – 175 JPY (0.51 – 1.48 USD) per culm**. Well-managed Moso bamboo forests yield around 1,000 culms per hectare annually, producing a yearly farming income of **only 500 – 1500 USD** per hectare. This income is very low for Japan.

Trials of Miyazu city

to require the profitability of farmers (2)

- One important solution is **cascade resource use**, as seen in efforts by Miyazu City. Miyazu also try to develop an **effective bamboo harvesting system** to reduce harvesting labor costs (Miyoshi and Shibata unpublished).
- In the process of cascade resource use, the **green bamboo culm surface** is important to obtain green powder which is highly valuable in the production of bamboo extracts. The remaining bamboo is processed to produce chips. However, bamboo chips will in future be used as a **material for methanol** production.
- Miyazu City aims to increase farming incomes to **at least 500 – 700 JPY (4 – 6 USD) per culm**.

Plant for new bamboo resource use in Miyazu, Kyoto, Japan



Cable yarding challenge for bamboo culm harvesting at Miyazu, Kyoto, Japan

宮津市竹搬出技術実証試験 S=1:500

メインロープ配置 §5

全体面積2953m²

純竹林 面積1906m²

杉人工林侵入竹林 面積289m²

広葉樹侵入竹林 面積758m²

①-①断面

§5

No.	距離	累計距離	角度
ヘースアップ			
滑26	40.5	40.5	157 09 36
滑25	46.7	87.2	128 18 07
滑2	34.6	121.8	150 15 58
滑3	28.8	150.6	166 47 34
滑23	20.2	170.8	15 37 26
滑22	10.4	181.2	146 51 35
滑21	11.4	192.6	127 28 43
滑20	2.3	194.9	86 52 29
滑19	15.6	210.5	153 31 58
滑17	5.1	215.6	154 21 01
滑18	7.1	222.7	175 26 50
滑11	8.8	231.5	140 58 33
滑24	24.6	256.1	138 16 49
滑1	54.1	310.2	172 25 50
ヘースダウン	34.3	344.5	

小屋

滑車装置

公園

集積場

集荷機械



0141.MP4

Relationship between export distance and cost

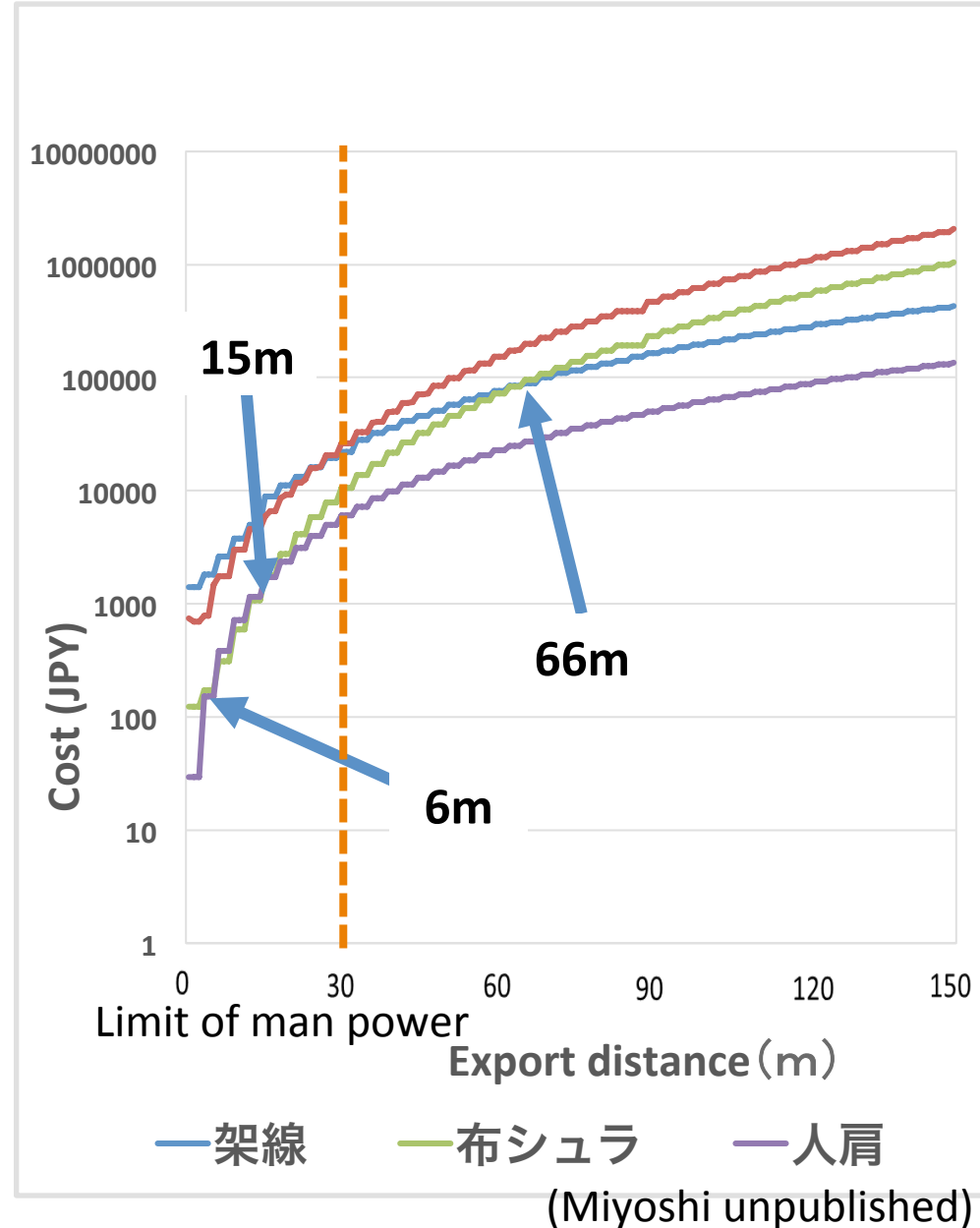
► Results of simulation

Export distance	Method
0m～6m	Man power
6m～15m	Cloth tube
15m～30m	Man power
30m～66m	Cloth tube
66m～	Yarding

Assumption: export in constant pace



Cloth tube is suitable in the distance of 30m～66m
Yarding is better in case of more than 66m



Optimal harvesting method according to the distance to carry

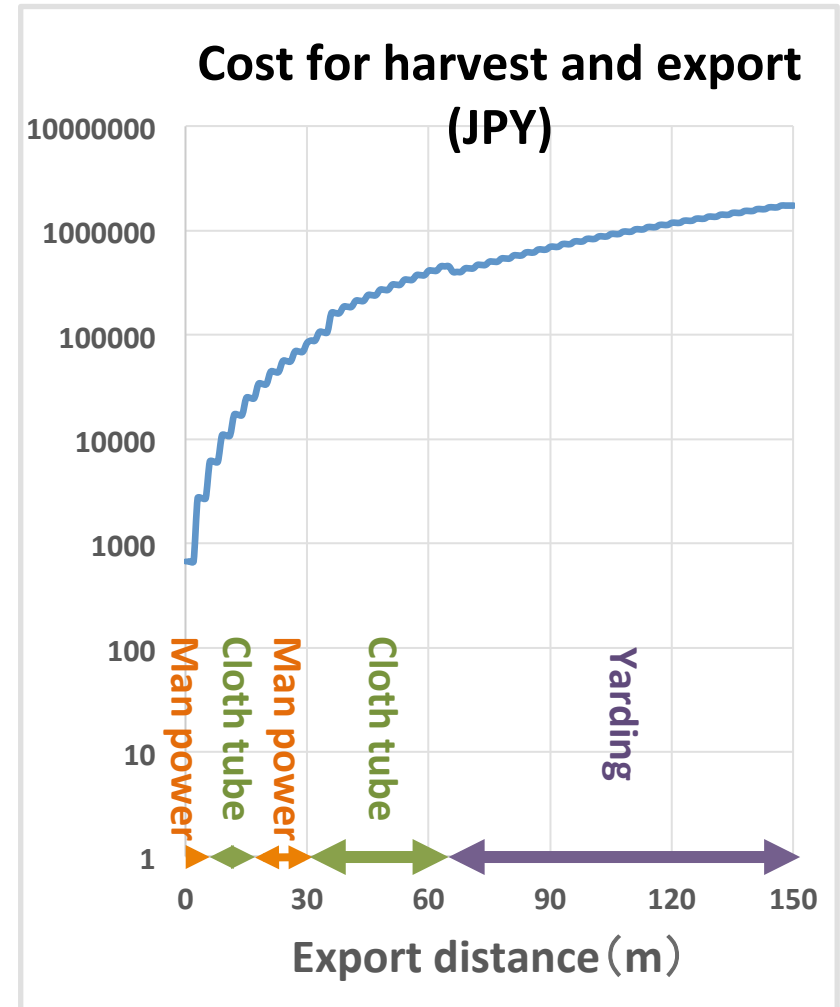
► Management model

No. of harvest culms: 2500/ha
Cost for harvesting: 91.8JPY/culm

► Results

- Cost for harvest and export: 229~289JPY/culm
- Wholesale price: 320JPY/culm (for pulp material)

It was indicated that the determinant of the possibility of bamboo resource use is the **transport cost**.



(Miyoshi unpublished)

Conclusion: Requirement of profitability of farmers

The priority in rebuilding Japan's depressed bamboo industry is to ensure **stable farming incomes**.

Recognition of farmers' motivation in the management of bamboo forests will result in **well-managed forests, favorable environmental conditions** and **superior biodiversity** in the future.

This is one of Japan's most important and urgent tasks today.



THANK YOU FOR YOUR ATTENTION !